

## Claims

1. A composite bubble-pack assembly comprising

- (i) a first bubble-pack having a first thermoplastic film having a plurality of portions wherein each of said portions defines a cavity and a second thermoplastic film in sealed engagement with said first film to provide a plurality of closed said cavities;
- (ii) a second bubble-pack having a third thermoplastic film having a plurality of portions wherein each of said portions defines a cavity and a fourth thermoplastic film in sealed engagement with said third film to provide a plurality of closed said cavities; and
- (iii) a film selected from the group consisting of a thin foil of metal or a metallized thermoplastic film interposed between and bonded to said first bubble-pack and said second bubble-pack.

2. A composite bubble-pack as defined in claim 1 wherein said metal or metallized thermoplastic is a laminate layer interposed between a pair of polyethylene films to constitute a laminate interposed between and bonded to said first bubble-pack and said second bubble-pack.

3. A composite bubble-pack assembly as defined in claim 1 wherein said metal is aluminum.

4. A composite bubble-pack assembly as defined in claim 1 wherein a least one of said first, second, third and fourth films is formed of a thermoplastic selected from the group consisting of a low density polyethylene, a linear low density polyethylene and a nylon.

5. A composite bubble-pack assembly as defined in claim 1 having a thickness selected from 0.4 cm to 1.2 cm.

9